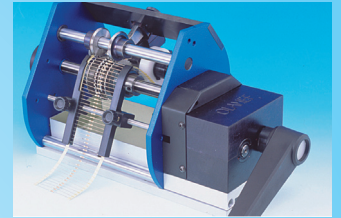


# TP6/V-PR/1

## CUTTING BENDING FORMING MACHINE FOR AXIAL COMPONENTS VERTICAL MOUNTING



86.OL01

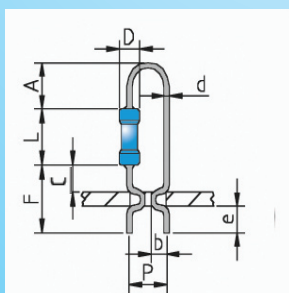


Machine model TP6/V-PR is designed for cutting, bending and forming taped axial components for vertical mounting. The standard form locks the components into the P.C.Board. All dimensions are adjustable. This model handles components with lead diameters from 0,5 to 0,8mm (.019 to .031"). Special versions can be manufactured to form leads having different dimensions. It is possible to suppress the form and only operate the "V" bend of components.

WARNING: THE MINIMUM LENGTH OF THE LEAD BETWEEN THE BODY AND THE TAPE SHALL BE EQUAL TO THE LENGTH OF THE BODY PLUS 15 MM

PRODUCTION HOUR:  
TAPED: 7000  
LOOSE: 5000

850750 - DIE ASSEMBLY FOR PITCH 2,54 MM



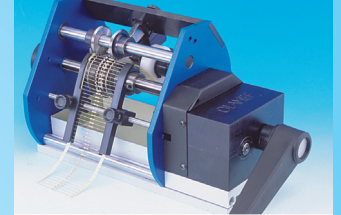
|          | MM       |     | IN     |      |
|----------|----------|-----|--------|------|
|          | min      | max | min    | max  |
| <b>A</b> | 2,8      | 5   | .110   | .196 |
| <b>L</b> | 3        | 15  | .118   | .590 |
| <b>F</b> | 4,3      | 10  | .169   | .393 |
| <b>C</b> | 1,5      | 5   | .059   | .196 |
| <b>e</b> | 1,2      | 4   | .047   | .157 |
| <b>b</b> | 1        | 1   | .039   | .039 |
| <b>d</b> | 0,5      | 0,8 | .019   | .031 |
| <b>D</b> | 0,5      | 4   | .019   | .157 |
| <b>P</b> | 2,54 fix |     | .1 fix |      |

# TP6/V-PR/2

## CUTTING BENDING FORMING MACHINE FOR AXIAL COMPONENTS VERTICAL MOUNTING



86.OL02



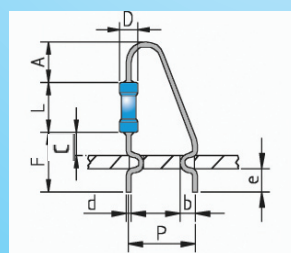
Machine model TP6/V-PR/2 is designed for cutting, bending and forming taped axial components for vertical mounting. The standard form locks the components into the P.C.Board. All dimensions are adjustable. This model handles components with lead diameters from 0,5 to 0,8mm (.019 to .031"). Special versions can be manufactured to form leads having different dimensions.

It is possible to suppress the form and only operate the "V" bend of components.

WARNING: THE MINIMUM LENGTH OF THE LEAD BETWEEN THE BODY AND THE TAPE SHALL BE EQUAL TO THE LENGTH OF THE BODY PLUS 18 MM

PRODUCTION HOUR:  
TAPED: 7000  
LOOSE: 5000

850800 - DIE ASSEMBLY FOR PITCH 5,08 MM



|          | MM       |     | IN     |      |
|----------|----------|-----|--------|------|
|          | min      | max | min    | max  |
| <b>A</b> | 3        | 5   | .118   | .196 |
| <b>L</b> | 3        | 15  | .118   | .590 |
| <b>F</b> | 4,3      | 10  | .169   | .393 |
| <b>C</b> | 1,5      | 5   | .059   | .196 |
| <b>e</b> | 1,2      | 4   | .047   | .157 |
| <b>b</b> | 1        | 1   | .039   | .039 |
| <b>d</b> | 0,5      | 0,8 | .019   | .031 |
| <b>D</b> | 0,5      | 8   | .019   | .314 |
| <b>P</b> | 5,08 fix |     | .2 fix |      |

# TP6/V-PR OPTIONAL ACCESSORIES

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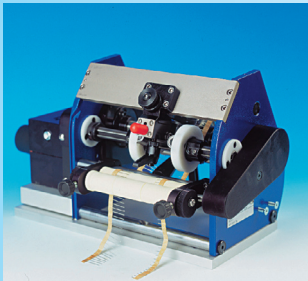
BR6 - 400200 REEL HOLDER

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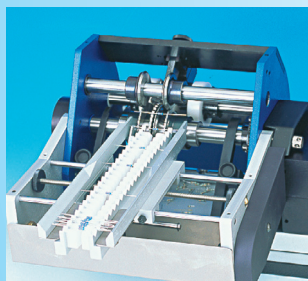
MOT98/A - 7915032 - 220 V. - MOTOR DRIVE UNIT  
MOT98/A - 7915033 - 110 V - MOTOR DRIVE UNIT

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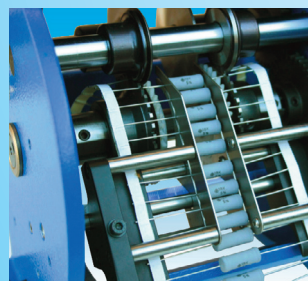
TNS - 21.0013 WASTE TAPE EJECTOR

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CS20 - 51.0200 FEEDER FOR LOOSE COMPONENTS

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850270 BODY GUIDE

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